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Models 230

251dohc Aq131  
250 251dohc

Aq151 Aq171  
Aq131 Aq151

Marine Engine  
Aq171

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Engine

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b230 ( aq151 )~~

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Engine Volvo~~

**Penta AQ131A Red  
Cover Marine**

**Engine Volvo**

*Penta 230A 1992*

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*Rebuild*

BigBuster Volvo

Penta B230 Sp

290 6 Most

Common

Sterndrives,  
Including The 1  
To Avoid! Volvo

Penta AQ211A

start up after  
winterization

Volvo Penta 250a

(AQ151) Volvo

Penta D4 260

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Engines | Will  
they start up  
after 5 Years -  
EP.5 Volvo Penta  
AQ151c first  
start in 10+  
years Volvo  
Penta AQ250  
testing 2003  
Crownline 230  
CCR Cuddy Volvo  
Penta AQ260 V8  
5,7L Is our  
**marine engine**



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**beyond repair?**

**Volvo MD2B**

**restoration**

**[EP7]** Removal of

a 1983 volvo

penta motor. Duo

Prop starting up

underwater **AQ151**

**første start**

**etter overhaling**

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Regal 2250 -

Volvo Penta 5.7

GXi Start up,

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Volvo Penta

D6-350A-B 350hp

Marine Diesel

Engine Volvo

~~Penta MD2B~~

~~restoration~~

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*aqad41a first*

*start-up in 19*

*years. Yacht*

*Launched with*

*Volvo Penta IPS*

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*Penta 100 Volvo*

*Penta AQ131A two  
years without  
starting...2*

*años sin*

*arrancar Timing  
Belt, Water Pump  
and Pulley*

*Replacement on  
Volvo Penta TMD  
22 Engine*

*Service Volvo  
Penta V6-240 vs.  
Competitor*

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V6-250 Exhaust  
Elbow, Turbo  
\u0026 Muffler  
on a Volvo Penta  
Diesel Engine -  
Dismantle \u0026  
Clean Cooling  
System PT1

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Penta Diesel  
engine model  
#2003| a few  
boat engine tips  
How to Change

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Boat Volvo Penta

| New Nautique

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2005/06 Beneteau

Antares Serie 9

- Volvo Penta

KAMD43, 230hp -

Plovila Mlakar

*Volvo Penta*

*Models 230 250*

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Modell. Model:

Hk. Hp:

Cylindrar.

Cylinders:

Tillverkningsår.

Production year:

230 A: 120: 4:

1989: 1992: 230

B: 120: 4: 1992:

1993: 250 A:

146: 4: 1989:

1992: 250 B ...

*Volvo Penta*

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*sterndrive*

*engines model*

*guide*

Overhaul Data

Technical Data

230, 250,

251DOHC AQ131,

AQ151, AQ171

General Type

designation

..... 230, AQ131

Type of engine

.....4 stroke,

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overhead cam

Speed range full  
load

.....78.3-83.3

r/s (4700-5000

rpm) Maximum

cruising speed

.....3.33 r/s

(200 rpm) lower

than the max

speed obtained

Compression

ratio .....



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MARINE ENGINE

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Penta Tamd61a,

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Tamd62a, Tamd631-

a, Tamd63p-a

Tamd71a,

Tamd71b,

Tamd72a, Tamd72p-

a, Tamd72wj-a

Marine Diesel

Engines Service

Repair Workshop

Manual.

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*251DOHC AQ131*

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Penta DIESEL

Engines ...

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KAMD42A 230 6

1991 1993. Volvo

Penta KAMD42B

230 6 1993 1994.

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... Volvo Penta

TAMD60C 152-250

6 1983 1987.

Volvo Penta

TAMD61A 306 6

1986 1995. Volvo

Penta TAMD62A

330 6 1992 1994.

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*Penta Engines*

*year of*

*manufacture /*

*Production*



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Penta Penta Models

Aquamatic

Sterndrive

D4-230/DPI is a

totally Aqu171

integrated

Marine Engine  
package, powered

Repair Manual  
by the in-line

4-cylinder,

3.7-liter,

common-rail

diesel engine

with double

overhead

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camshafts and turbo. Working together with the perfectly matched DPI DuoProp drive, the package offers

exceptional diesel performance, low emissions, and high onboard comfort.

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D4-230/DPI for  
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Precision St

Salisbury.4107.

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controlled and  
monitored with  
the intuitive  
Electronic  
Vessel Control  
(EVC) system.  
With the system,  
you can plot a  
route on the  
Glass Cockpit  
System, activate  
the Autopilot on  
your ...

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camshafts and

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together with

the perfectly

matched DuoProp

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suite the needs  
of individuals  
who have basic  
knowledge in  
electrical and  
mechanical  
concepts. For  
those without  
basic knowledge,  
you should avoid  
performing  
complicated  
repairs to a

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vehicles  
equipment as it  
may render it  
unsafe.

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AQ171 WORKSHOP

FACTORY REPAIR

SERVICE MANUAL

230 , 250 ,

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technical data,  
descriptions and  
repair

instructions for  
Volvo Penta  
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250 251 Workshop  
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accessories are  
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