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Statistical quality control, the use of statistical methods in the monitoring and maintaining of the quality of products and services. One method, referred to as acceptance sampling, can be used when a decision must be made to accept or reject a group of parts or items based on the quality found in a sample.

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Statistical quality control provides off-line tools to support analysis- and decision-making to help determine if a process is stable and predictable. When SPC and SQC tools work together, users see the current and long-term picture about processing performance (refer Figure 9.9).

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